



Sarlink® TPV X17155B (PRELIMINARY DATA)

Teknor Apex Company - Thermoplastic Vulcanizate

General Information

Product Description

The Sarlink TPV X17100B Series are super high flow injection molding engineering grades with excellent UV resistance, elasticity, and surface aesthetics designed for demanding automotive applications including window encapsulation and exterior parts. Sarlink TPV X17155B is a medium hardness, low density, high performance thermoplastic vulcanizate available in Black.

General

Material Status	• Preliminary Data		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Chemical Resistant • Good Adhesion • Good Flexibility • Good Moldability • Good Surface Finish	• High Elasticity • High Flow • High Heat Resistance • Low Compression Set • Low Density	• Low Specific Gravity • Medium Hardness • UV Resistant
Uses	• Automotive Applications • Automotive Exterior Parts	• Automotive Window Encapsulation • Rubber Replacement	
RoHS Compliance	• RoHS Compliant		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	0.930	g/cm ³	ISO 1183
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ISO 37
Across Flow : 100% Strain	228	psi	
Flow : 100% Strain	290	psi	
Tensile Strength			ISO 37
Across Flow : Break	537	psi	
Flow : Break	508	psi	
Tensile Elongation			ISO 37
Across Flow : Break	450	%	
Flow : Break	330	%	
Tear Strength - Across Flow ²	89	lbf/in	ISO 34-1
Compression Set			ISO 815
73°F, 22 hr	17	%	
158°F, 22 hr	23	%	
257°F, 70 hr	38	%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness			ISO 868
Shore A, 5 sec, Extruded	55		
Shore A, 5 sec, Injection Molded	57		

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Aging	Nominal Value	Unit	Test Method
Change in Tensile Strength in Air - Across Flow			ISO 188
275°F, 1000 hr	-8.1	%	
302°F, 168 hr	-14	%	
Change in Tensile Modulus in Air - Across Flow			ISO 188
275°F, 1000 hr	3.8	%	
302°F, 168 hr	7.0	%	
Change in Ultimate Elongation in Air - Across Flow			ISO 188
275°F, 1000 hr	-4.7	%	
302°F, 168 hr	-16	%	
Change in Shore Hardness in Air			ISO 188
275°F, 1000 hr	2.5		
302°F, 168 hr	2.3		
Additional Information	Nominal Value	Unit	Test Method
Apparent Shear Viscosity - Capillary, 206 1/s (392°F)	217	Pa·s	ISO 11443

Processing Information		
Injection	Nominal Value	Unit
Drying Temperature	180	°F
Drying Time	3.0	hr
Rear Temperature	356 to 401	°F
Middle Temperature	356 to 401	°F
Front Temperature	356 to 401	°F
Nozzle Temperature	365 to 410	°F
Processing (Melt) Temp	365 to 410	°F
Mold Temperature	50 to 131	°F
Back Pressure	14.5 to 145	psi
Screw Speed	100 to 200	rpm

Notes

- ¹ Typical properties: these are not to be construed as specifications.

² Method Ba, Angle (Unnicked)